Freestanding Stainless Steel Pet Bathtub

100% Virgin 304 Stainless Steel, 16 Gauge · PVD Finish

WARNING — PROFESSIONAL INSTALLATION REQUIRED

This pet bathtub **must be installed by a licensed professional plumber** in accordance with all local plumbing and building codes. Installation by anyone other than a licensed plumber will **void the warranty**.

CARE & CLEANING

Clean with **water and mild soap only**, using a soft cloth or sponge. Rinse and wipe dry after each use. **Do not use** abrasive pads, steel wool, scouring powders, bleach, or harsh chemicals. They will damage the PVD finish and **void the warranty**.

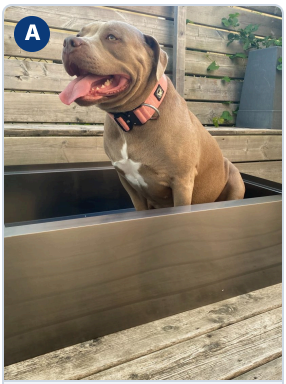
Tools & Materials Required

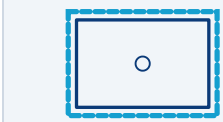
- [ ] 100% silicone sealant (waterproof, mildew-resistant) + caulking gun
- [ ] Plumber's putty
- [ ] Adjustable wrench / channel-lock pliers (wrap jaws with a cloth)
- [ ] Level and tape measure
- [ ] Safety glasses and work gloves
- [ ] **Plastic drain:** PVC primer + cement, *or* ABS cement
- [ ] **Copper drain:** flux, lead-free solder, torch & heat shield
- [ ] Utility knife (X-Acto type) (for service only)
- [ ] P-trap and drain fittings (per local code)



Finished on all 4 sides. Every face is PVD finished, so the tub looks complete from any angle. The 1" tile flange on 3 sides is for alcove and wall installs — wall board and tile go *over* it so water runs back into the tub.

INSTALLATION OPTIONS — finished on all sides, so it can go almost anywhere



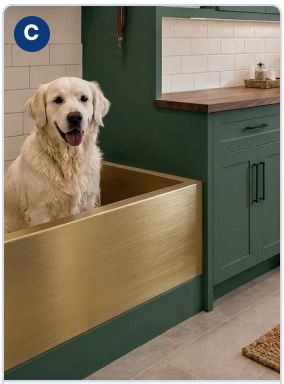


Freestanding
All 4 sides exposed. Install the drain, then silicone all 4 sides to the floor.



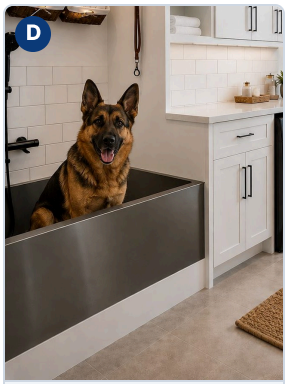


Alcove (3 walls)
Integral flange on all 3 walls. Tile over the flange; silicone the front edge to the floor.



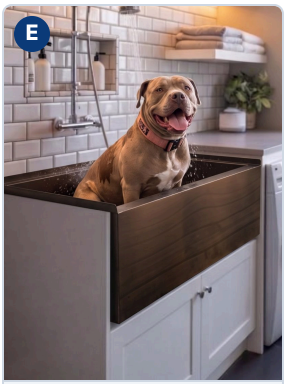


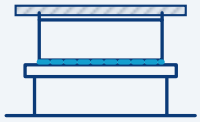
Left-side wall
Back + left wall. Tile over those flanges; silicone the open sides to the floor.





Right-side wall
Back + right wall. Tile over those flanges; silicone the open sides to the floor.





On a bench / cabinet
Raised for easy washing. Silicone the base to the bench top all around.

Silicone bead · Wall (tiled over flange) · Plan views, top of drawing = back of tub. Photos are examples only.

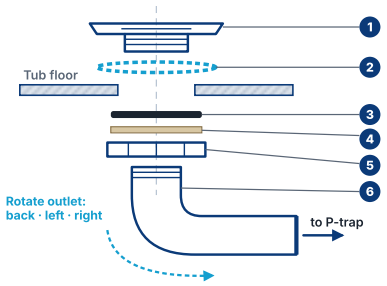
Before you begin: unpack carefully and inspect the finish for shipping damage — report any damage to SaniCanada *before* installing. Leave the protective film on until installation is complete. Confirm the drain rough-in location matches your chosen side-discharge direction (see page 2).

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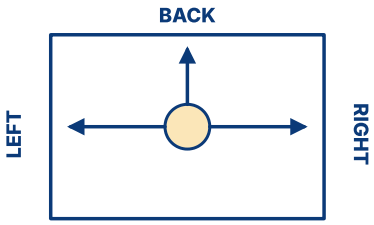
SaniCanada · 208 Brown's Line, Etobicoke, Ontario M8W 3T4, Canada
Tel **800-883-0028** · **support@sanicanada.com**

Drain Installation & Step-by-Step Instructions

DRAIN SIDE-DISCHARGE DRAIN ASSEMBLY



Outlet direction (underside view)



Not toward the front

Drain parts

1. Strainer / drain flange (inside tub)
2. Plumber's putty ring under flange
3. Rubber sealing washer
4. Fibre (friction) washer
5. Lock nut
6. Drain body with side-discharge outlet



Drain location (red circle). Underside view — side-discharge outlet turned to face left.

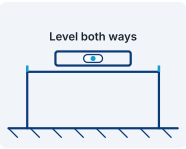


Underside. Drain opening and sound-dampening pads. Do not remove pads.



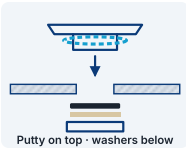
Open base frame. The basin sits above an open frame, leaving room for the drain body and trap underneath the tub.

STEPS INSTALLATION



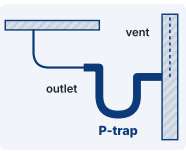
1 Prepare the location

Floor or bench must be flat, level and solid — a full tub plus a large dog can exceed **450 lb (200 kg)**. Drain rough-in must sit inside the tub footprint and match your outlet direction.



2 Install the drain

Press a rope of plumber's putty under the strainer flange and insert it from inside the tub. Below, add rubber washer, fibre washer, lock nut and drain body. Turn the outlet to face **back, left or right**, then tighten — do not overtighten. Wipe off excess putty.



3 Connect the drain line

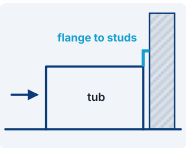
Connect to a **P-trap and vented drain** per the Ontario Building Code / local code. **PVC:** primer + cement. **ABS:** ABS cement. Never join ABS to PVC without an approved transition. **Copper:** flux + solder.

Torch heat discolours PVD — shield the tub.



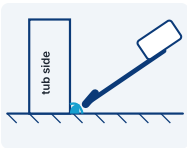
4 Leak test — before sealing

Before any silicone or tile, fill the tub and drain it. Check every joint underneath with a dry paper towel; repeat once. Fix any drip now — it is much harder once sealed.



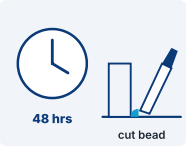
5 Set the tub in place

Lift into position — do not drag on the finish. **Walls:** push the tile flange tight to the studs / backer board. **Bench:** centre the tub on the bench top. Re-check level both ways.



6 Seal with silicone

Run a continuous bead of 100% silicone where the tub meets the floor or bench. **Freestanding:** all 4 sides. **Walls:** open sides at the floor; tile over the flange, then silicone (do not grout) the tile-to-tub joint.



7 Let it cure — then service if needed

Let silicone cure a full **48 hours (2 days)** before use. To remove the tub for service, cut the bead with a utility knife (X-Acto type), blade away from the finish. Re-seal after.

Quick reference by installation

A · Freestanding	Drain → leak test → silicone all 4 sides to floor
B · Alcove	Flange on 3 walls, tile over flange, silicone front edge + tile joint
C / D · Left or right wall	Tile over wall-side flanges, silicone open sides + tile joint
E · Bench	Secure bench, silicone tub base to bench top all around

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